

SAFETY DATA SHEET

Section 1. Identification

Product identifier : 4620
Product name : STANDOX XTREME FILLER HARDENER FAST 4620
Other means of identification : 4024669793239
Date of issue : 27 May 2026
Version : 6.03

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Coating component.
Uses advised against : Not for sale to or use by consumers.

Supplier's details : Axalta Coating Systems Australia Pty Limited
16 Darling Street, Marsden Park NSW 2765, Australia
Importer: Resene Automotive & Light Industrial
4 Te Apunga Place, Mt Wellington, Auckland, New Zealand
Telephone: +64 (09) 259 2738

Product information : +61 (0)2 8818 4300

Emergency telephone number : +(64) 9801 0034 NZ Poisons Information Center: 0800 764 766 or +(64) 3 479 7248

Section 2. Hazards identification

This material is classified as hazardous according to criteria in the Hazardous Substances (Hazard Classification) Notice 2020.

This material is classified as DANGEROUS GOODS according to criteria in New Zealand Standard 5433:2012 Transport of Dangerous Goods on Land.

HSNO Classification : FLAMMABLE LIQUIDS - Category 2
EYE IRRITATION - Category 2
RESPIRATORY SENSITISATION - Category 1
SKIN SENSITISATION - Category 1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2

GHS label elements

Symbol



Signal word

: Danger

Section 2. Hazards identification

Hazard statements : Highly flammable liquid and vapour.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention : Wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe vapour. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, protective clothing and eye or face protection.

Response : Get medical advice/attention if you feel unwell. IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	% (w/w)	CAS number
ethyl acetate	>60	141-78-6
Hexamethylene diisocyanate, oligomers	10 - <30	28182-81-2
Toluene diisocyanate, oligomeric reaction products with 2,2'-oxydiethanol and propylidene-trimethanol	5 - <10	53317-61-6
n-butyl acetate	1 - <3	123-86-4
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	1 - <3	2530-83-8
4-isocyanatosulphonyltoluene	0.1 - <0.3	4083-64-1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention following exposure or if feeling unwell. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Inhalation** : May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Ingestion** : No known significant effects or critical hazards.
- Skin contact** : May cause an allergic skin reaction.
- Eye contact** : Causes serious eye irritation.

Over-exposure signs/symptoms

- Inhalation** : Adverse symptoms may include the following:
wheezing and breathing difficulties
asthma
- Ingestion** : No specific data.
- Skin** : Adverse symptoms may include the following:
irritation
redness
- Eyes** : Adverse symptoms may include the following:
pain or irritation
watering
redness

Section 4. First aid measures

Indication of immediate medical attention and special treatment needed, if necessary

- Specific treatments** : Not available.
- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

- Suitable** : Use dry chemical, CO₂, water spray (fog) or foam.
- Not suitable** : Do not use water jet.
- Specific hazards arising from the chemical** : Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
metal oxide/oxides
- Hazchem code** : 3YE
- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

- Personal precautions, protective equipment and emergency procedures** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitisation problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
ethyl acetate	HSWA 2015 - HSW (GRWM) 2016. Workplace exposure standards (WES) (New Zealand, 11/2023) WES-TWA 8 hours: 200 ppm. WES-TWA 8 hours: 720 mg/m ³ .
Hexamethylene diisocyanate, oligomers	HSWA 2015 - HSW (GRWM) 2016. Workplace exposure standards (WES) (New Zealand, 11/2023) [isocyanates, all] Skin sensitiser , Inhalation sensitiser. WES-TWA 8 hours: 0.02 mg/m ³ (measured as -NCO). Form: The Inhalable Fraction and Vapour (ifv) notation is used when a material exerts sufficient vapour pressure such that it may be present in both particle and vapour phases, with each contributing to a significant portion of exposure..

Section 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid.
- Colour** : Clear.
- Odour** : Not available.
- Odour threshold** : Not available.
- pH** : Not applicable.
- Melting point** : Technically not possible to measure
- Boiling point** : 70 to 127°C (158 to 260.6°F)
- Flash point** : Closed cup: -4°C (24.8°F)
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Lower: 2.1%
Upper: 11.4%
- Vapour pressure** : 7 kPa (52.75 mm Hg)
- Vapour density** : Not available.
- Density** : 0.977 g/cm³
- Solubility(ies)** :

Media	Result
cold water	Partially soluble

- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : 400°C (752°F)
- Decomposition temperature** : Not applicable.

Section 9. Physical and chemical properties

Viscosity	: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): Not available.
Flow time (ISO 2431)	: Not available.

Section 10. Stability and reactivity

Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
Incompatible materials	: Reactive or incompatible with the following materials: oxidising materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on likely routes of exposure

Inhalation	: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Ingestion	: No known significant effects or critical hazards.
Skin contact	: May cause an allergic skin reaction.
Eye contact	: Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation	: Adverse symptoms may include the following: wheezing and breathing difficulties asthma
Ingestion	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result
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Section 11. Toxicological information

ethyl acetate	Rat - Oral - LD50 5620 mg/kg
-	Rabbit - Dermal - LD50 20001 mg/kg
-	Rat - Inhalation - LC50 Vapour 22.6 mg/l [4 hours]
Hexamethylene diisocyanate, oligomers	Rat - Inhalation - LC50 Dusts and mists 18500 mg/m ³ [1 hours]
n-butyl acetate	Rat - Oral - LD50 10768 mg/kg <u>Toxic effects:</u> Behavioral - Somnolence (general depressed activity) Lung, Thorax, or Respiration - Other changes Liver - Other changes
-	Rabbit - Dermal - LD50 >17600 mg/kg
-	Rat - Inhalation - LC50 Vapour 21.1 mg/l [4 hours]
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Rat - Oral - LD50 7.01 g/kg <u>Toxic effects:</u> Behavioral - Somnolence (general depressed activity) Behavioral - Coma
-	Rabbit - Male - Dermal - LD50 4248 mg/kg OECD [Acute Dermal Toxicity]
-	Rat - Inhalation - LC50 Dusts and mists >5.3 mg/l [4 hours] OECD [Acute Inhalation Toxicity]
4-isocyanatosulphonyltoluene	Rat - Oral - LD50 2234 mg/kg <u>Toxic effects:</u> Gastrointestinal - Other changes

Skin corrosion/irritation

Product/ingredient name	Result
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Rabbit - Skin - Mild irritant <u>Amount/concentration applied:</u> 500 mg
4-isocyanatosulphonyltoluene	Rabbit - Skin - Mild irritant <u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 500 uL

Serious eye damage/eye irritation

Product/ingredient name	Result
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Rabbit - Eyes - Mild irritant <u>Amount/concentration applied:</u> 100 mg
-	Rabbit - Eyes - Cornea opacity OECD [Acute Eye Irritation/Corrosion] <u>Irritation score:</u> 4 Not fully reversible within 21 days or more
4-isocyanatosulphonyltoluene	Rabbit - Eyes - Moderate irritant <u>Amount/concentration applied:</u> 100 uL

Section 11. Toxicological information

Respiratory corrosion/irritation

Not available.

Respiratory or skin sensitization

Product/ingredient name

Hexamethylene diisocyanate, oligomers

Result

Mouse - skin

OECD [Skin Sensitization: Local Lymph Node Assay]

Result: Sensitising

Potential chronic health effects

- | | |
|------------------------------|--|
| General | : May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels. |
| Inhalation | : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels. |
| Ingestion | : No known significant effects or critical hazards. |
| Skin contact | : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels. |
| Eye contact | : No known significant effects or critical hazards. |
| Carcinogenicity | : No known significant effects or critical hazards. |
| Mutagenicity | : No known significant effects or critical hazards. |
| Developmental effects | : No known significant effects or critical hazards. |
| Fertility effects | : No known significant effects or critical hazards. |

Chronic toxicity

Not available.

Carcinogenicity

Not available.

Germ cell mutagenicity

Not available.

Reproductive toxicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Section 11. Toxicological information

Product/ingredient name	Result
ethyl acetate	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2

Aspiration hazard

Not available.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Inhalation (vapours)	387.6 mg/l
Inhalation (dusts and mists)	18.13 mg/l

Section 12. Ecological information

Ecotoxicity : No known significant effects or critical hazards.

Aquatic and terrestrial toxicity

Product/ingredient name	Result
ethyl acetate	Acute - LC50 - Fresh water Daphnia - Water flea - <i>Daphnia cucullata</i> <u>Age</u> : 11 days 154 mg/l [48 hours] <u>Effect</u> : Mortality
-	Acute - LC50 - Fresh water Fish - Indian catfish - <i>Heteropneustes fossilis</i> <u>Size</u> : 14.16 cm; <u>Weight</u> : 25.54 g 212.5 mg/l [96 hours] <u>Effect</u> : Mortality
-	Acute - EC50 - Fresh water Algae - Green algae - <i>Selenastrum sp.</i> 2500 mg/l [96 hours] <u>Effect</u> : Population
-	Chronic - NOEC - Fresh water Fish - Fathead minnow - <i>Pimephales promelas</i> - Embryo <u>Age</u> : <24 hours 75.6 mg/l [32 days] <u>Effect</u> : Mortality
-	Chronic - NOEC - Fresh water Daphnia - Water flea - <i>Daphnia magna</i> <u>Age</u> : ≤24 hours 2.4 mg/l [21 days] <u>Effect</u> : Mortality
Hexamethylene diisocyanate, oligomers	Acute - LC50 Fish - <i>danio rerio</i> >100 mg/l [96 hours]
-	Acute - EC50 Daphnia - <i>Daphnia magna</i> >100 mg/l [48 hours]

Section 12. Ecological information

n-butyl acetate	Acute - LC50 - Marine water Fish - Inland silverside - <i>Menidia beryllina</i> 185 ppm [96 hours] <u>Effect:</u> Mortality
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Acute - LC50 EU C.1 Fish 55 mg/l [96 hours]
-	Acute - LC50 EU C.1 Daphnia 324 mg/l [48 hours]

Persistence and degradability

Product/ingredient name	Result
Hexamethylene diisocyanate, oligomers	Aerobic 1% [28 days] - Not readily

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Hexamethylene diisocyanate, oligomers	-	-	Not readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
ethyl acetate	0.68	30	Low
Hexamethylene diisocyanate, oligomers	5.54	367.7	Low
n-butyl acetate	2.3	-	Low

Mobility in soil

Soil/water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.




Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling

Section 13. Disposal considerations

emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	New Zealand Class (5433)	IMDG	IATA
UN number	UN1993	UN1993	UN1993
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (ethyl acetate, n-butyl acetate)	FLAMMABLE LIQUID, N.O.S. (ethyl acetate, n-butyl acetate)	Flammable liquid, n.o.s. (ethyl acetate, n-butyl acetate)
Transport hazard class(es)	3 	3 	3 
Packing group	II	II	II
Environmental hazards	No.	No.	No.

Additional information

- New Zealand** : **Hazchem code** 3YE
Special provisions 274, 330
- IMDG** : **Emergency schedules** F-E, _S-E_
Special provisions 274
- IATA** : **Quantity limitation** Passenger and Cargo Aircraft: 5 L. Packaging instructions: 353. Cargo Aircraft Only: 60 L. Packaging instructions: 364. Limited Quantities - Passenger Aircraft: 1 L. Packaging instructions: Y341.
Special provisions A3
- Hazchem code** : •3YE

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

The actual shipping description for this product may vary based several factors including, but not limited to, the volume of material, size of the container, mode of transport and use of exemptions or exceptions found in the applicable regulations. The information provided in Section 14 is one possible shipping description for this product. Consult your shipping specialist or supplier for appropriate assignment information.

Section 15. Regulatory information

HSNO Approval Number	: HSR002662
HSNO Group Standard	: Surface Coatings and Colourants (Flammable) Group Standard 2020
HSNO Classification	: FLAMMABLE LIQUIDS - Category 2 EYE IRRITATION - Category 2 RESPIRATORY SENSITISATION - Category 1 SKIN SENSITISATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2

Section 16. Other information

History

Date of issue	: 27 May 2026
Version	: 6.03
Prepared by	Product stewardship and regulatory compliance.
Key to abbreviations	: ACGIH = Association Advancing Occupational and Environmental Health ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals HSWA = Health and Safety at Work Act 2015 IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) TLV = Threshold Limit Value WES = Workplace Exposure Standards

 Indicates information that has changed from previously issued version.

Notice to reader

This product is intended for industrial use only.

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