

421R

01.11.2014

VARISPEED

DESCRIPTION

Solvent mixture developed for faster drying and hardening of 2K topcoats or 2K clearcoats. Composition based on catalyst containing special blend of organic solvents.

PRODUCTS

421R Varispeed

PROPERTIES

- Accelerator for small repairs and interior painting with 2K topcoats or 2K clears to provide faster air and forced drying.
- Can be used in: Centari[®] 500, Centari[®] 500 HB, Imron[®] 700, 1200S and 3050S.

APPLICATION - REMARKS

Centari[®] 500, Centari[®] 500 HB and 1200S

- 421R can be used with the standard thinner and activator to give optimum balance in drying. Maximum amount of 421R is 100 % replacement of the thinner in ready-for-use.

Imron[®] 700

- 421R can replace AU370 with maximum 50 %.

1200S and 3050S

- Maximum amount of 421R is 10 % in volume ready-for-use.
- Do not use 421R together with 256S or XK203.
- Close container after use. This prevents the solvents to evaporate and to lose strength.

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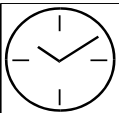
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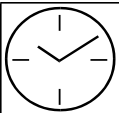
PRODUCT PREPARATION

- Product preparation according to the recommendations in the TDS of the selected quality.
- Mix 421R after activation.

PRODUCT PREPARATION

Centari® 500			
	Dust-free Dry to handle Tape-free	20°C	20 min x 60°C
		40 min 3 hr 30 min 6 hr	imm. 20 min 30 min
Pot life 20°C	4 hr		

Centari® 500 HB			
	Dust-free Dry to handle Tape-free	20°C	20 min x 60°C
		50 min 5 hr 6 hr	imm. 20 min 30 min
Pot life 20°C	1 hr 30 min		

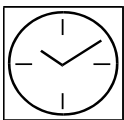
Imron® 700			
	Dust-free Dry to handle Tape-free	20°C	20 min x 60°C
		30 min 4 hr 12 hr	imm. 20 min 1 hr
Pot life 20°C	3 hr		

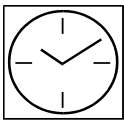
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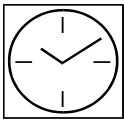
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PRODUCT PREPARATION (CON'D)

1200S			
	Dust-free Dry to handle Tape-free	20°C	20 min x 60°C
		40 min 4 hr 5 hr	imm. 30 min 1 hr 30 min
Pot life 20°C	2 hr 30 min		

3050S (with AK260)			
	Dust-free Dry to handle Tape-free	20°C	20 min x 60°C
		20 min 3 hr 6 hr	imm. imm. 30 min
Pot life 20°C	2 hr		

3050S (with XK205)			
	Dust-free Dry to handle Tape-free	20°C	20 min x 60°C
		1 hr 3 hr 6 hr	imm. imm. 30 min
Pot life 20°C	2 hr		

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SAFETY

This product is classified according to regulation (EC) 1272/2008 (CLP). Consult Safety Data Sheet prior to use. It is strongly recommended to use appropriate personal protection equipment during application. Observe the precautionary notices displayed on the container.

This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.

All other products referred to in the paint system build-up are from Cromax®. System properties will not be valid when the related material is used in combination with any other materials or additives not belonging to Cromax®, unless explicitly indicated otherwise.

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