

# 799R

## VOC SPRAY PUTTY



### PRODUCT DESCRIPTION

VOC Spray Putty 799R is a 2K, grey beige finishing spray putty that comes with a peroxide activator. It is recommended for use on bare steel and glass fibre polyester.

### FEATURES

- 01 Has a fine homogeneous structure.
- 02 Offers a simple application with good sagging control.
- 03 Delivers high film build.
- 04 Allows for easy sanding, leaving a smooth finish.
- 05 Dries quickly and easily.
- 06 Suitable for IR drying.
- 07 Helps to increase productivity.

# TECHNICAL DATA SHEET



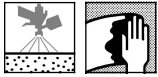
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### Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Surfaces pretreated with 2K polyester products and then finely sanded and cleaned.  
Glass fibre reinforced polyester substrates, free of release agents, sanded and cleaned.  
Old or original paintwork well sanded and cleaned.  
Fully cured 2K Surfacer or 2K Epoxy Primer-surfacer sanded and cleaned  
OEM Primer (e-coat), sanded and cleaned.  
Steel, galvanised steel and light aluminium, sanded and cleaned, coated with primer and overcoated with 2K Surfacer



	Volume	Weight
799R	100	100
791R / AXT560	5	3.6



Pot life at 20°C: 20 min



	Spray nozzle	Spray pressure	
Compliant	2 - 2.5	2 - 3 bar	inlet pressure

see manufacturer's instructions



1 - 5 coats  
without intermediate flash-off  
before bake: 5 min - 10 min



	791R / AXT560
20 °C	2 hr
60 - 65 °C	30 min - 35 min



Guideline for short wave IR equipment  
Half power: 10 - 12 min



Coarse sand: P120 - P220  
Final sand: P240 - P360



Primer  
Primer-Surfacer  
Surfacer

VOC compliant

2004/42/IIB(b)(250) 250: The EU limit value for this product (product category: IIB(b)) in ready to use form is maximum 250 g/l of VOC. The VOC content of this product in ready to use form is maximum 250 g/l.

# TECHNICAL DATA SHEET

**799R**



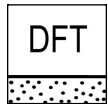
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### Products

799R VOC Spray Putty

791R Spray Putty Activator

AXT560 Hardener for 2K Spray Putty



500 - 600 µm film thicknesses up to 1000µm are possible



Clean after use with a suitable solventbased guncleaner.

### Remarks

- Material has to be at room temperature (18-25°C) before use.
- Do not apply over 1K primer, etch primer or thermoplastic acrylic finishes.
- Do not wet sand.
- Polyester materials have a limited shelf life. Store in a cool place, and use within 12 months for best results.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Cromax product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Cromax product range, unless explicitly indicated otherwise.

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