Technical data sheet 6924 siamet hd



Status:	Ok
Approval:	12.09.2023

Classification	Public series
Product type:	Non woven abrasives
Main industries:	General Fabrication
Further industries:	

Product profile		
Grit type:	Aluminium oxide	
Grit range (total):		
Backing:	Nonwoven	
Coating:	Mechanical	
Bonding:	Resin over resin	
Special coating:		
Equipment:		

Properties		Technology
Removal rate:	8 - high	
Lifetime:	8 - long	
Finishing:	6 - average	
Flexibility:	3 - rigid	
Contact pressure:	7 - strong	

Advantages	
General Fabrication:	 Major time-saving thanks to highest aggressiveness and highest stock removal rates Excellent performance on hard materials More durable so more resistant on edges Considerably more resistant to smearing than existing products, especially at the edge of the disc when working at tight angles Excellent and consistent finish over a long period of time

Applications	
General Fabrication:	 Smoothing and blending of flaws Stock removal Light deburring Removal of polishing scratches Removal of discolouration Removal of paint Removal of rust

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Material		
General Fabrication:	Non-ferrous metals	 Non-ferrous metal
	Stainless steel	 High-alloy steels
	Stainless steel	 Stainless steel (inox)
	Steel	 Unalloyed / low-alloy steel
	Steel	• Ferrous metal
	Steel	○ steel

Conversion forms	Upper conversion	Lower conversion
Q	Rolls	- siavlies rolls
	Discs	- scm discs - siafix discs

Application	Superordinate group	Subgroup	
- CEF	Portable machine sanding	Angle grinder	
Comp.	Portable machine sanding	Mini angle grinder	
Cut:	Dry application		

Details	
No suitability for:	
Sanding recommendation:	
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety
	 Pay attention to the abrasives safety data sheet (available from sia Abrasives) Follow the general FEPA safety recommendations Use eye and face protection Use an effective dust extraction unit or wear a fine dust mask

Communication			
Claim:	High-performance discs for surface finishing of steels		
Сору:	The high-performance discs in the 6924 siamet hd series offer an exceptional removal rate on hard materials and also impress with their exceptionally long lifetime. An excellent, even finish is yet another advantage.		

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Communication			
Image material:	Product Top View (PTV)	Front side: Rear side:	ID ID
	Application image	General Fabrication:	ID 5627
	Product show:		
	Macro shot:		
	Packaging image:		
	Product group image:		ID 4565

Main applicationSecondary application