



Stadox Elastik-Additiv Plasticiser

- **Universal plasticiser for all MS and VOC topcoat systems**
- **Suitable for Stadox Filler**
- **For plastic finishes**
- **High long-term elasticity**



Technical Description:

- For all car plastic panels
- Add 15% of plasticiser to topcoats, clearcoats and fillers with medium and hard plastics
- Unless listed in the following table standard mixing ratios apply when using Stadox Plasticiser.

Stadox Elastik-Additiv

Stadox VOC Filler	Mixing Ratio without Stadox Plasticiser	Mixing Ratio with 15% Stadox Plasticiser
Stadox VOC Xtra Filler U7560	5:1 Stadox VOC Hardener	4:1 Stadox VOC Hardener + 10% Stadox VOC Thinner
Stadox VOC System Filler U7540	3:1 Stadox MS Hardener	2:1 Stadox MS Hardener
	4:1 Stadox HS Hardener	3:1 Stadox HS Hardener
	7:1 Stadox VOC Hardener	4:1 Stadox VOC Hardener
Stadox VOC Pro Filler U7530	4:1 Stadox MS Hardener	2:1 Stadox MS Hardener
	5:1 Stadox HS Hardener	3:1 Stadox HS Hardener
	7:1 Stadox VOC Hardener	4:1 Stadox VOC Hardener
Stadox VOC Nonstop Primer Filler U7550	3:1 Stadox HS Hardener	2:1 Stadox HS Hardener
	5:1 Stadox VOC Hardener	4:1 Stadox VOC Hardener
Stadox Easy Filler U7010	4:1 Stadox MS Easy Hardener	2:1 Stadox MS Easy Hardener
	4:1 Stadox MS Hardener	2:1 Stadox MS Hardener
	6:1 Stadox VOC Easy Hardener	4:1 Stadox VOC Easy Hardener
Stadox Transparent Adhesion Sealer U7020	3:1 Stadox HS Hardener	2:1 Stadox HS Hardener
	4:1 Stadox VOC Hardener	3:1 Stadox VOC Hardener

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Flashpoint:

- 24°C / 75.2°F
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Specific Gravity:

- 1.1 g/cm³
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Solid Content**(without thinner added):**

- 79.8 Weight %
 - 74.8 Volume %
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Cleaning of equipment:

Clean after use with Stadox Cleaning Thinner.

Important remarks:

- Stadox Plasticiser must be included before the addition of Hardener.
- Only mix Stadox Plasticiser with Stadox VOC Nonstop Primer Filler U7550 directly before use.
- To optimise the sanding properties the elastified fillers should be dried 45 min / 60-65°C panel temperature.
- Stadox Plasticiser should not be used with Stadox VOC Nonstop Primer Surfacer U7580.

2K Paints react with moisture. Therefore all equipment must be kept moisture free. Ready to use paint materials containing isocyanates can cause irritation of the mucous membranes - and of the respiratory organs, in particular - and cause hypersensitive reactions. There is a risk of hypersensitization if the vapour or spray mist is inhaled. When using materials containing isocyanates, all precautions relating to the handling of solvents should be carefully followed. In particular, care should be taken not to inhale spray mist or vapour. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

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