

Standoflex Plastic Adhesion Primer U3070



Standoflex Plastic Adhesion Primer U3070 is a transparent adhesion primer for use on uncoated plastics. It is easy to use and provides excellent adhesion to most commonly used exterior plastic substrates.

- Provides excellent adhesion to exterior plastic car parts.
- Can be directly applied on degreased, uncoated plastic.
- Comes ready to use.
- Radar capable.
- Suitable for tinting with STANDOMIX MIXING TINTS and STANDOX CLEARCOAT ADDITIVES.
- It is also available in a professional spray can

Excellent adhesion on plastic



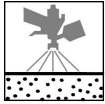
The Art of Refinishing.

Standoflex Plastic Adhesion Primer U3070

Product preparation - application



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.

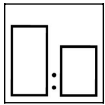


New exterior common plastic car parts, tempering 60 min. 60-65°C / first cleaning use a pad ultrafine soaked in Standoflex Plastic Cleaner antistatic 6500 / final cleaning use a cloth moistened with Standoflex Plastic Cleaner antistatic 6500.

Wipe surface to loosen and lift contaminants. Immediately, thoroughly wipe off with a clean cloth. Change cloths often, never use dirty cloths.

Remove thoroughly all traces of release agents.

Repairs to exterior common plastic car parts, sanded and cleaned.



Ready to use

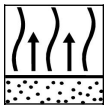


Not applicable



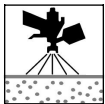
	Spray nozzle	Spray pressure	
Compliant	1.2 - 1.3	1.5 - 2 bar	inlet pressure
HVLP	1.3 - 1.4	0.7 bar	atomisation pressure

see manufacturer's instructions



1 - 2 coats

with intermediate flash-off: 5 min
final flash-off: 10 min - 15 min



2K Elastified Filler

VOC compliant

This product mix is out of scope for VOC directive

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Products

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2 - 5 µm

Theoretical coverage

84 m²/l at 1 micron dry film thickness

Due to different hardener characteristics and different mixing ratios of the ready-to-use mixture in some TDS versions, the theoretical coverage calculation may vary.

Note: The practical material consumption depends on several factors, e.g. geometry of the object, surface formation, application method, spray gun setting, inlet pressure, etc.



Clean after use with a suitable solventbased guncleaner.

Remarks

- Shake before use.
- Material has to be at room temperature (18-25°C) before use.
- Can be tinted with Standomix Mixing Toners or Stadox Clearcoat Additives up to max. 5%.
- For detailed information regarding suitable plastic substrates, please refer to the Stadox Plastic Painting System TDS - SXPlasticSystem.
- Coated plastic car parts should not be washed with a high-pressure jet cleaner within the first six weeks. After this period, the nozzle must be held at a distance of no less than 30 cm from the object.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Stadox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Stadox product range, unless explicitly indicated otherwise.

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